

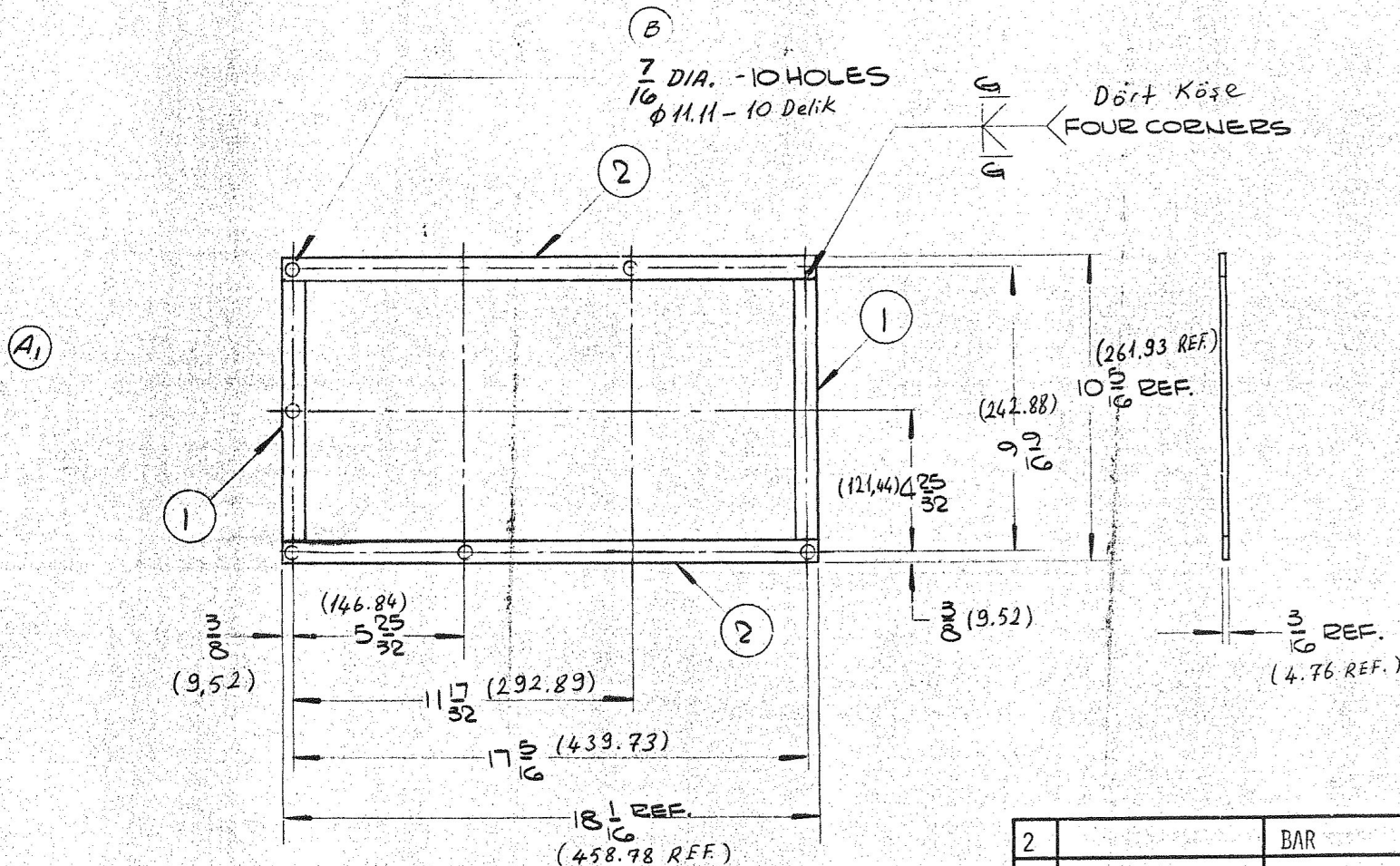
3426550

TOLERANCES ON ALL DIMENSIONS NOT SPECIFIED ON THE DRAWING TO BE IN ACCORDANCE WITH A.I.-2100.

BREAK ALL SHARP CORNERS UNLESS OTHERWISE SPECIFIED.

COUNTERSINK ALL TAPPED HOLES 118° X ONE THRD DEEP.

SURFACE FINISH SPECS. IS IN ACCORDANCE WITH G.M. ENGP. STDS.



Yer No Sıra No  
5399

R. F. C. NO.	REV. LET.	REVISION	DATE	BY	CK.	APV'D.

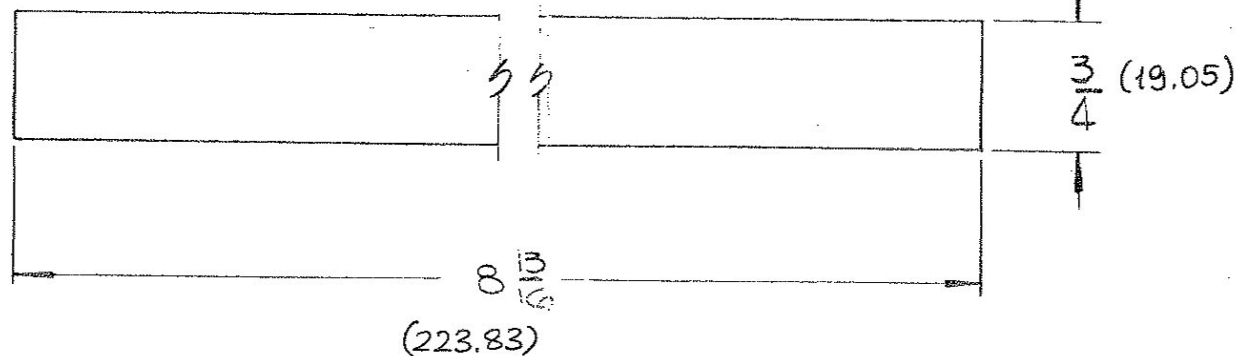
R. F. C. NO.	REV. LET.	REVISION	DATE	BY	CK.	APV'D.
34190	B	WAS 3/8-16 UNC 2B THD	8-19-70	ERP	ERP	ERP
29641	A1	CHAMFER NOTE REM'D.	7-2-70	Ry	ERP	ERP
29641	A	IT'S 1#2 REV'D. PER DET.	7-2-70	Ry	ERP	ERP

2	BAR	8426549	2
2	BAR	8426548	1
MATERIAL		NAME OF PART	PART NO.
ELECTRO-MOTIVE DIVISION		LA GRANGE, ILLINOIS, U.S.A.	
RING ASM			
DATE OF PRINT		PART NO.	
2-21-69		8426550	

SIMILAR TO 8332284

GLENNON & KERN, INC., CHICAGO

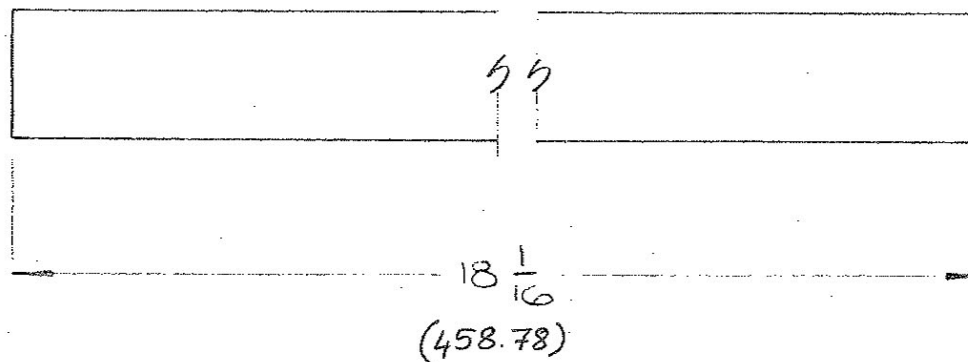
8426548

TOLERANCES ON ALL DIMENSIONS NOT  
SPECIFIED ON THE DRAWING TO BE IN  
ACCORDANCE WITH A.I.-2100.BREAK ALL SHARP  
CORNERS UNLESS  
OTHERWISE SPECIFIED.COUNTERSINK ALL TAPPED  
HOLES 118° X ONE THRD DEEPSURFACE FINISH SPECS  
IS IN ACCORDANCE  
WITH G.M. ENGR STDs.A<sub>1</sub>

Yer No	Qira No
	15397

										MATERIAL		NAME OF PART		PART NO.		IT. NO.	
										EMS 55 HRSS C.Q.U.-MILL EDGE		ELECTRO-MOTIVE DIVISION		GENERAL MOTORS CORPORATION		LA GRANGE, ILLINOIS, U.S.A.	
										DR. <i>L. Pass</i>		DATE 2-15-69					
										CK. <i>Ch. Hermann</i>		DATE 2-19-69					
										SUP. <i>EMC</i>		CH. DR. <i>EMC</i>		DATE 2-20-69		BAR	
										WELD.		MOD. ENGR. <i>EMC</i>		DATE OF PRINT		PART NO.	
										MAT'L. <i>1/21</i>		ENGR. <i>EMC</i>		DATE 2-21-69		8426548	
R.F.C. NO.		REV. LET.		REVISION		DATE		BY		CK.		APV'D.					
29641		A <sub>1</sub>		CHAMFER REM'D.		7-1-70		Ryco		EMC		50%					
				MATERIAL REV'D.													
FIRST USED ON				DDA 40X													

8426549

TOLERANCES ON ALL DIMENSIONS NOT  
SPECIFIED ON THE DRAWING TO BE IN  
ACCORDANCE WITH A.I.-2100.BREAK ALL SHARP  
CORNERS UNLESS  
OTHERWISE SPECIFIED.COUNTERSINK ALL TAPPED  
HOLES 118° X ONE THR'D DEEP.SURFACE FINISH SPECS.  
IS IN ACCORDANCE  
WITH G. M. ENG'R STDS.A<sub>1</sub>(4.76)  
3  
16

Yer No	Site No
	5398

				MATERIAL				NAME OF PART		PART NO.	IT. NO.
				EMS 55 HRSS C. 24 MILL EDGE				ELECTRO-MOTIVE DIVISION GENERAL MOTORS CORPORATION LA GRANGE, ILLINOIS, U.S.A.			
				DR. <i>L. P. R.</i> DATE 2-15-69				BAR			
				CH. DR. <i>E. P. R.</i> DATE 2-9-69							
				SUP. <i>E. P. R.</i> DATE 2-20-69				DATE OF PRINT			
				MOD. ENGR. <i>E. P. R.</i> DATE 2-21-69							
				WELD.				PART NO.			
				MAT'L. <i>W. S.</i> ENGR. <i>E. P. R.</i> DATE 2-21-69				8426549			
29641 A, CHAMFER REM'D. <i>R. K. R.</i> A MATERIAL REV'D. 7-1-70 <i>E. P. R.</i> R. F. C. NO. REV. LET. REVISION DATE BY CK. APV'D. FIRST USED ON DDA 40X											